Test Certificate

Nr. 201107E-009

Test type:

Durability test

Products:

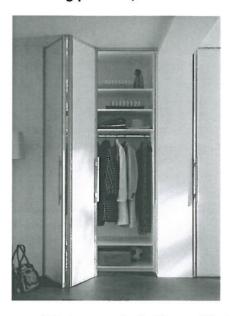
Folding door \$300

Hinge-set, item no. 10.02.300

Top roller including pick-up element, item no. 10.02.210

Positioning for folding door, item no. 10.02.250

Pick up element set, item no. 10.02.220 Mounting plate set, item no. 10.02.230



The test items have carefully been controlled by qualified technical staff in the raumplus test center and examined at regular intervals based on DIN 1527.

Processing

parameter:

Procedure distance:

1200 mm

Acceleration:

0,2 m/s²

Speed:

 $0.3 \, \text{m/s}$

Holding time:

10 seconds

Temperature:

approx. 19°C

Date:	Test type:	Number of cycles*:	Door weight:	Inspected by:
02/12/2009	Durability test	10.000	60 kg	A. Riechmann

* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

The requirements made to the products tested have entirely been fulfilled.

Approved by:

D. Lesemann

Technics and Product Development Manager



raumplus